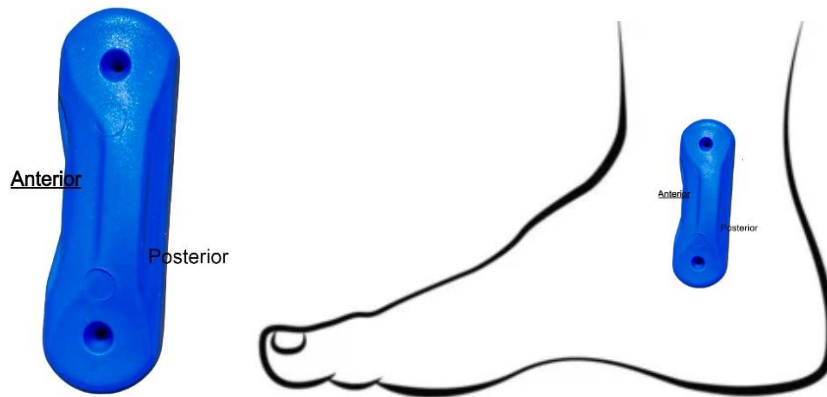


Instructions of Gaffney flexible joints

1. Pull nylon over cast
2. Nail molding dummies onto cast. Please note: the dorsi-assist dummies need to be placed as shown



3. Pull plastic over cast
4. Mark trim lines and cut the AFO along the trim lines
5. Remove AFO then dummies (dummies can be reused if they are still in good shape)
6. Place joints into the joint's cavities on AFO
7. *Use a hot rod to go through the threaded holes on joints and then poke through the AFO
8. Then install screws provided to secure the joints, use medium strength Loctite.
9. Apply the friction reduction stickers to the 4 threaded holes
10. Use the provided bumper as a range of motion limiter.